

Safety Data Sheet
acc. to OSHA HCS

Printing date 03/28/2016

Reviewed on 03/28/2016

1 Identification

- **Product name:** Mold Release, Liquid, Hot and Cold, PTFE
- **Part number:** 200-10015
- **Application of the substance / the mixture** Releasing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



Skin Irrit. 2 H315 Causes skin irritation.
STOT SE 3 H335 May cause respiratory irritation.
Eye Irrit. 2B H320 Causes eye irritation.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labeling:**
2h, 3h-Decafluoropentane

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· **Hazard statements**

Causes skin and eye irritation.
 May cause respiratory irritation.
 Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray
 Wear protective gloves.
 Avoid release to the environment.
 Wash thoroughly after handling.
 Use only outdoors or in a well-ventilated area.
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 Specific treatment (see on this label).
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 Call a POISON CENTER/doctor if you feel unwell.
 If skin irritation occurs: Get medical advice/attention.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of water.
 Take off contaminated clothing and wash it before reuse.
 Store locked up.
 Store in a well-ventilated place. Keep container tightly closed.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1
 Fire = 1
 Reactivity = 1

· **HMIS-ratings (scale 0 - 4)**



HEALTH 1 Health = 1
 FIRE 1 Fire = 1
 REACTIVITY 1 Reactivity = 1

· **Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Hazardous Components:**

406-58-6	1,1,1,3,3-pentafluorobutane Flam. Liq. 2, H225	25-50%
156-60-5	trans-dichloroethylene Flam. Liq. 2, H225; Acute Tox. 4, H332; Aquatic Chronic 3, H412	25-50%
138495-42-8	2h, 3h-Decafluoropentane Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320; Aquatic Chronic 3, H412	25-50%

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· Non-hazardous Components:			
65530-85-0	Poly-TFE (methylcyclohexyl)		2.5-<10%
9002-84-0	Polytetrafluoroethylene	⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319	0.1-≤2.5%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Do not allow to enter sewers/ surface or ground water.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store at temperatures not exceeding 52 °C.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
 - Protect from frost.
 - Keep receptacle tightly sealed.
 - Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

156-60-5 trans-dichloroethylene

PEL	Long-term value: 790 mg/m ³ , 200 ppm
REL	Long-term value: 790 mg/m ³ , 200 ppm
TLV	Long-term value: 793 mg/m ³ , 200 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Keep away from foodstuffs, beverages and feed.
 - Immediately remove all soiled and contaminated clothing.
 - Wash hands before breaks and at the end of work.
 - Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**

Safety glasses



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Liquid
· Color:	White
· Odor:	Light
· Odor threshold:	Not determined.

· **pH-value at 20 °C (68 °F):** 7

· **Change in condition**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	36 °C (97 °F)

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:**

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

· Lower:	Not determined.
· Upper:	Not determined.

· **Vapor pressure at 25 °C (77 °F):** 663 hPa (497 mm Hg)

· **Density:** Not determined.

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

· **Water:** Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

· **Dynamic:** Not determined.

· **Kinematic:** Not determined.

· **Solvent content:**

· **Organic solvents:** 35.2 %

· **VOC content:** 35.2 %

· **Solids content:** 64.8 %

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· **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
 Keep away from oxidising agents and acidic substances.
 Do not mix with alkalis.
 Keep away from heat.
 Keep away from open flames. - No smoking.
 Keep away from alkaline solutions.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
 Carbon monoxide and carbon dioxide
 Hydrogen chloride (HCl)
 Hydrogen fluoride
- **Additional information:** Hazardous decomposition products may form at high temperature.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	5684 mg/kg (rat)
Inhalative	LC50/4 h	28.7 mg/l

156-60-5 trans-dichloroethylene

Oral	LD50	7902 mg/kg (rat)
Inhalative	LC50/4 h	11 mg/l (ATE)

138495-42-8 2h, 3h-Decafluoropentane

Oral	LD50	> 5000 mg/kg (rat)
Dermal	LD50	> 5000 mg/kg (rabbit)
Inhalative	LC50/4 h	114 mg/l (rat)

- **Primary chemical irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

9002-84-0 | Polytetrafluoroethylene

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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

156-60-5 trans-dichloroethylene

EC50 (96 h) 798 mg/l (fresh water algae)

LC50 (96 h) 74 mg/l (bluegill sunfish)

LC50 (48 h) 79 mg/l (daphnia)

138495-42-8 2h, 3h-Decafluoropentane

LC50 (96 h) 27.2 mg/l (fathead minnows)

13.9 mg/l (rainbow trout)

LC50 (48 h) 11.7 mg/l (daphnia)

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Ecotoxicological effects:**

· **Remark:** Harmful to fish

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Harmful to aquatic organisms

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:** Contact waste processors for recycling information.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**

· **DOT, ADN, IMDG, IATA** not regulated

· **UN proper shipping name**

· **DOT, ADN, IMDG, IATA** not regulated

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- | | |
|--|-----------------|
| · Transport hazard class(es) | |
| · DOT, ADN, IMDG, IATA | |
| · Class | not regulated |
| · Packing group | |
| · DOT, IMDG, IATA | not regulated |
| · Environmental hazards: | |
| · Marine pollutant: | No |
| · Special precautions for user | Not applicable. |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation": | not regulated |

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

156-60-5 trans-dichloroethylene

II

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:** Kim Dermit

· **Date of preparation / last revision** 03/28/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids, Hazard Category 2

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2B: Serious eye damage/eye irritation, Hazard Category 2B

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3

US