

Safety Data Sheet
acc. to OSHA HCS

Printing date 03/31/2016

Reviewed on 03/31/2016

1 Identification

- **Product name:** M-Bond 610 Adhesive
- **Part number:** 71-20000
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

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Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS08 GHS09

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

tetrahydrofuran

Polyglycidyl Ether of Phenol-Formaldehyde

ethyl methyl ketone

· **Hazard statements**

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Avoid release to the environment.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

Collect spillage.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

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Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = *1

Fire = 3

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Hazardous Components:**

109-99-9	tetrahydrofuran ⚠ Flam. Liq. 2, H225; ⚠ Carc. 2, H351; ⚠ Eye Irrit. 2A, H319; STOT SE 3, H335	50-100%
28064-14-4	Polyglycidyl Ether of Phenol-Formaldehyde ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	25-50%
78-93-3	ethyl methyl ketone ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2A, H319; STOT SE 3, H336	2.5-<10%

4 First-aid measures

· **Description of first aid measures**

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

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5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
Prevent seepage into sewage system, workpits and cellars.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Protect from sunlight.
Store at temperatures not exceeding 35 °C.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Store receptacle in a well ventilated area.

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· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

109-99-9 tetrahydrofuran

PEL Long-term value: 590 mg/m³, 200 ppm

REL Short-term value: 735 mg/m³, 250 ppm
Long-term value: 590 mg/m³, 200 ppm

TLV Short-term value: 295 mg/m³, 100 ppm
Long-term value: 147 mg/m³, 50 ppm
Skin

78-93-3 ethyl methyl ketone

PEL Long-term value: 590 mg/m³, 200 ppm

REL Short-term value: 885 mg/m³, 300 ppm
Long-term value: 590 mg/m³, 200 ppm

TLV Short-term value: 885 mg/m³, 300 ppm
Long-term value: 590 mg/m³, 200 ppm
BEI

· **Ingredients with biological limit values:**

109-99-9 tetrahydrofuran

BEI 2 mg/L
Medium: urine
Time: end of shift
Parameter: Tetrahydrofuran

78-93-3 ethyl methyl ketone

BEI 2 mg/L
Medium: urine
Time: end of shift
Parameter: MEK

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

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· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Ether-like
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	65 °C (149 °F)

· **Flash point:** -14 °C (7 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 230 °C (446 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.5 Vol %
Upper:	12.0 Vol %

· **Vapor pressure at 20 °C (68 °F):** 172 hPa (129 mm Hg)

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- | | |
|---|--|
| · Density: | Not determined. |
| · Relative density | 0.9 (H ₂ O=1) |
| · Vapor density | 2.4 (Air=1) |
| · Evaporation rate | 8.0 (BuAc=1) |
| · Solubility in / Miscibility with Water: Partly miscible. | |
| · Partition coefficient (n-octanol/water): Not determined. | |
| · Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 70.1 % |
| VOC content: | 70.1 % |
| | 700.9 g/l / 5.85 lb/gl |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
 Keep away from oxidising agents and acidic substances.
 Do not mix with alkalis.
 Keep away from heat.
 Keep away from open flames. - No smoking.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
 Phenolic compounds
 Explosive peroxides
 Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form when burned.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

LD/LC50 values that are relevant for classification:
ATE (Acute Toxicity Estimates)

Oral	LD50	3686 mg/kg (rat)
Dermal	LD50	53500 mg/kg (rabbit)

109-99-9 tetrahydrofuran

Oral	LD50	2500 mg/kg (rat)
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- **Primary chemical irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.

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- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

LC50 | 1 - 10 mg/l (oncorhynchus mykiss)

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Toxic for fish

- **Additional ecological information:**

- **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:** Contact waste processors for recycling information.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**

- **DOT, IMDG, IATA** UN1133

- **UN proper shipping name**

- **DOT** Adhesives

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Product name: M-Bond 610 Adhesive

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· **IMDG** ADHESIVES (Polyglycidyl Ether of Phenol-Formaldehyde),
MARINE POLLUTANT

· **IATA** ADHESIVES

· **Transport hazard class(es)**· **DOT**

· **Class** 3 Flammable liquids
· **Label** 3

· **IMDG**

· **Class** 3 Flammable liquids
· **Label** 3

· **IATA**

· **Class** 3 Flammable liquids
· **Label** 3

· **Packing group**
· **DOT, IMDG, IATA** II

· **Environmental hazards:** Product contains environmentally hazardous substances:
Polyglycidyl Ether of Phenol-Formaldehyde

· **Marine pollutant:** Yes
Symbol (fish and tree)

· **Special precautions for user** Warning: Flammable liquids
· **Danger code (Kemler):** 33
· **EMS Number:** F-E,S-D
· **Stowage Category** B

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

· **IMDG**

· **Limited quantities (LQ)** 5L

· **Excepted quantities (EQ)** Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

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· **UN "Model Regulation":** UN 1133 ADHESIVES, 3, II, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

78-93-3 ethyl methyl ketone

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

109-99-9	tetrahydrofuran	SC
78-93-3	ethyl methyl ketone	I

· **TLV (Threshold Limit Value established by ACGIH)**

109-99-9	tetrahydrofuran	A3
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· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

· **Contact:** Kim Dermit

· **Date of preparation / last revision** 03/31/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

US

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Printing date 03/28/2016

Reviewed on 03/28/2016

1 Identification

- **Product name:** M-Bond 610 Curing Agent
- **Part number:** 71-20000
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carc. 2 H351 Suspected of causing cancer.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

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Product name: M-Bond 610 Curing Agent

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STOT SE 3 H335 May cause respiratory irritation.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

tetrahydrofuran

benzene-1,2:4,5-tetracarboxylic dianhydride

· **Hazard statements**

Highly flammable liquid and vapor.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment.

[In case of inadequate ventilation] wear respiratory protection.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see on this label).

If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

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Product name: M-Bond 610 Curing Agent

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- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**

HEALTH	1	Health = *1
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

Hazardous Components:

109-99-9	tetrahydrofuran	50-100%
	⚠ Flam. Liq. 2, H225; ⚠ Carc. 2, H351; ⚠ Eye Irrit. 2A, H319; STOT SE 3, H335	
89-32-7	benzene-1,2,4,5-tetracarboxylic dianhydride	2.5-<10%
	⚠ Resp. Sens. 1, H334; ⚠ Eye Dam. 1, H318; ⚠ Skin Sens. 1, H317	

Non-hazardous Components:

89-05-4	benzene-1,2,4,5-tetracarboxylic acid	2.5-<10%
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4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.

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- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
Prevent seepage into sewage system, workpits and cellars.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

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109-99-9 tetrahydrofuran

PEL	Long-term value: 590 mg/m ³ , 200 ppm
REL	Short-term value: 735 mg/m ³ , 250 ppm Long-term value: 590 mg/m ³ , 200 ppm
TLV	Short-term value: 295 mg/m ³ , 100 ppm Long-term value: 147 mg/m ³ , 50 ppm Skin

· **Ingredients with biological limit values:**

109-99-9 tetrahydrofuran

BEI	2 mg/L Medium: urine Time: end of shift Parameter: Tetrahydrofuran
-----	---

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

US

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Product name: M-Bond 610 Curing Agent

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9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Amber colored
Odor:	Ether-like
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	65 °C (149 °F)

· **Flash point:** -14 °C (7 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 230 °C (446 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.5 Vol %
Upper:	12.0 Vol %

· **Vapor pressure at 15 °C (59 °F):** 193 hPa (145 mm Hg)

· **Density at 20 °C (68 °F):** 0.95908 g/cm³ (8.004 lbs/gal)

· **Relative density** 0.9 (H₂O=1)

· **Vapor density** 2.5 (Air=1)

· **Evaporation rate** >1 (BuAc=1)

· **Solubility in / Miscibility with**

Water: Fully miscible.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

· **Solvent content:**

Organic solvents:	88.2 %
VOC content:	88.2 %
	846.0 g/l / 7.06 lb/gl

Solids content: 11.8 %

· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.

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- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Possible formation of peroxide.
- **Conditions to avoid**
Keep away from oxidising agents and acidic substances.
Keep away from heat.
Keep away from open flames. - No smoking.
Mild steel
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Explosive peroxides
- **Additional information:** Hazardous decomposition products may form when burned.

11 Toxicological information

- **Information on toxicological effects**
 - **Acute toxicity:**
- | | | |
|---|------|------------------|
| · LD/LC50 values that are relevant for classification: | | |
| 109-99-9 tetrahydrofuran | | |
| Oral | LD50 | 2500 mg/kg (rat) |
| 89-32-7 benzene-1,2:4,5-tetracarboxylic dianhydride | | |
| Oral | LD50 | 2250 mg/kg (rat) |
- **Primary chemical irritant effect:**
 - **on the skin:** No irritant effect.
 - **on the eye:** Strong irritant with the danger of severe eye injury.
 - **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
 - **Additional toxicological information:**

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

LC50 > 100 mg/l (oncorhynchus mykiss)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.

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- **Additional ecological information:**
- **General notes:**
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- | | |
|---------------------------------------|---|
| · UN-Number | |
| · DOT, IMDG, IATA | UN2056 |
| · UN proper shipping name | |
| · DOT | Tetrahydrofuran mixture |
| · IMDG, IATA | TETRAHYDROFURAN mixture |
| · Transport hazard class(es) | |
| · DOT | |
| |  |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| | |
| · IMDG, IATA | |
| |  |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| · Packing group | |
| · DOT, IMDG, IATA | II |
| · Environmental hazards: | |
| · Marine pollutant: | No |
| · Special precautions for user | Warning: Flammable liquids |
| · Danger code (Kemler): | 33 |

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· EMS Number:	F-E,S-D
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 2056 TETRAHYDROFURAN MIXTURE, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):
--

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):
--

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All ingredients are listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:
--

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:
--

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)
--

109-99-9 tetrahydrofuran	SC
--------------------------	----

· TLV (Threshold Limit Value established by ACGIH)

109-99-9 tetrahydrofuran	A3
--------------------------	----

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

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· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:** Kim Dermit

· **Date of preparation / last revision** 03/28/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids, Hazard Category 2

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Carc. 2: Carcinogenicity, Hazard Category 2

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3