

Safety Data Sheet acc. to OSHA HCS

Printing date 04/04/2016

Reviewed on 04/04/2016

1 Identification

- **Product name:** Diamond Wafering Blades
- **Part number:**
60-20065 - 60-20104
60-10046 - 60-40080
- **Application of the substance / the mixture** Abrasive blade
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Carc. 1B H350 May cause cancer.
Repr. 1 H360 May damage fertility or the unborn child.
STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

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Aquatic Acute 2 H401 Toxic to aquatic life.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS08 GHS09

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

cobalt

lead

nickel

tungsten carbide

· **Hazard statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause cancer.

May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Toxic to aquatic life.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

Do not breathe dust/fume/gas/mist/vapors/spray.

[In case of inadequate ventilation] wear respiratory protection.

Wear protective gloves.

Avoid release to the environment.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Specific treatment (see on this label).

If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

Wash contaminated clothing before reuse.

If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

IF ON SKIN: Wash with plenty of water.

Collect spillage.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 0

Reactivity = 1

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· HMIS-ratings (scale 0 - 4)

HEALTH	1	Health = 1
FIRE	0	Fire = 0
REACTIVITY	1	Reactivity = 1

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· Hazardous Components:

7440-50-8	copper	10-<25%
7440-48-4	cobalt ⚠ Resp. Sens. 1, H334; Carc. 2, H351; ⚠ Skin Sens. 1, H317; Aquatic Chronic 4, H413	2.5-<10%
1314-13-2	zinc oxide ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	2.5-<10%
7440-33-7	tungsten	2.5-<10%
7440-02-0	nickel ⚠ Carc. 2, H351; STOT RE 1, H372; ⚠ Skin Sens. 1, H317	2.5-<10%
7440-47-3	chromium	2.5-<10%
7440-31-5	tin	2.5-<10%
12070-12-1	tungsten carbide ⚠ Carc. 1B, H350	2.5-<10%
7439-92-1	lead ⚠ Acute Tox. 3, H301; ⚠ Carc. 2, H351; Repr. 1A, H360; STOT RE 2, H373; ⚠ Acute Tox. 4, H332	0.1-≤2.5%

· Non-hazardous Components:

7439-89-6	iron	25-50%
7782-40-3	Diamond	2.5-<10%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.

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- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Mount respiratory protective device.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Open and handle receptacle with care.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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· Control parameters
· Components with limit values that require monitoring at the workplace:
7440-50-8 copper

PEL	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
REL	Long-term value: 1* 0.1** mg/m ³ as Cu *dusts and mists **fume
TLV	Long-term value: 1* 0.2** mg/m ³ *dusts and mists; **fume; as Cu

7440-48-4 cobalt

PEL	Long-term value: 0.1* mg/m ³ as Co; *for metal dust and fume
REL	Long-term value: 0.05 mg/m ³ as Co; metal dust & fume
TLV	Long-term value: 0.02 mg/m ³ BEI

1314-13-2 zinc oxide

PEL	Long-term value: 15* 5** mg/m ³ *total dust **respirable fraction and fume
REL	Short-term value: 10** mg/m ³ Long-term value: 5* 5** mg/m ³ Ceiling limit value: 15* mg/m ³ *dust only **fume
TLV	Short-term value: 10* mg/m ³ Long-term value: 2* mg/m ³ *as respirable fraction

7440-33-7 tungsten

PEL	and insoluble compounds, as We
REL	Short-term value: 10 mg/m ³ Long-term value: 5 mg/m ³ as W
TLV	Short-term value: 10 mg/m ³ Long-term value: 5 mg/m ³ as W

7440-02-0 nickel

PEL	Long-term value: 1 mg/m ³
REL	Long-term value: 0.015 mg/m ³
TLV	Long-term value: 1.5* mg/m ³ elemental, *inhalable fraction

7440-47-3 chromium

PEL	Long-term value: 1* 0.5** mg/m ³ *metal; **inorganic compds., as Cr
REL	Long-term value: 0.5* mg/m ³ *metal+inorg.compds.as Cr; See Pocket Guide App. C
TLV	Long-term value: 0.5 mg/m ³

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7440-31-5 tin

PEL Long-term value: 2 mg/m³
metal

REL Long-term value: 2 mg/m³

TLV Long-term value: 2 mg/m³
metal

12070-12-1 tungsten carbide

REL Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

TLV BEI

7439-92-1 lead

PEL Long-term value: 0.05* mg/m³
*see 29 CFR 1910.1025

REL Long-term value: 0.05* mg/m³
*8-hr TWA, excl. lead arsenate; See PocketGuideApp.C

TLV Long-term value: 0.05* mg/m³
*and inorganic compounds, as Pb; BEI

· **Ingredients with biological limit values:**

7440-48-4 cobalt

BEI 15 µg/L
Medium: urine
Time: end of shift at end of workweek
Parameter: Cobalt (background)

1 µg/L
Medium: blood
Time: end of shift at end of workweek
Parameter: Cobalt (background, semi-quantitative)

7439-92-1 lead

BEI 30 µg/100 ml
Medium: blood
Time: not critical
Parameter: Lead

10 µg/100 ml
Medium: blood
Time: not critical
Parameter: Lead (women of child bearing potential)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.

· **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

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· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Solid
Color: According to product specification

· **Odor:** Odorless

· **Odor threshold:** Not determined.

· **pH-value:** Not applicable.

· **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: Undetermined.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not determined.

· **Ignition temperature:**

Decomposition temperature: Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower: Not determined.

Upper: Not determined.

· **Vapor pressure:** Not applicable.

· **Density:** Not determined.

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· Relative density	Not determined.
· Vapor density	Not applicable.
· Evaporation rate	Not applicable.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
· Solvent content:	
Organic solvents:	0.0 %
VOC content:	0.0 g/l / 0.00 lb/gl
Solids content:	100.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Keep away from heat.
Keep away from sources of ignition - No smoking.
Keep away from open flames. - No smoking.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	14601 mg/kg
Inhalative	LC50/4 h	74.5 mg/l (rat)

7440-48-4 cobalt

Oral	LD50	6170 mg/kg (rat)
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1314-13-2 zinc oxide

Oral	LD50	> 5000 mg/kg (rat)
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7440-02-0 nickel

Dermal	LD50	5010 mg/kg (rat)
Inhalative	LC50/4 h	2.55 mg/l (rat)

7439-92-1 lead

Oral	LD50	100 mg/kg (ATE)
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Inhalative	LC50/4 h	1.5 mg/l (ATE)
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- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
Abrasive eye irritant
Abrasive skin irritant
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

7440-48-4	cobalt	2B
7440-02-0	nickel	1
7440-47-3	chromium	3
12070-12-1	tungsten carbide	2A
7439-92-1	lead	2B

- **NTP (National Toxicology Program)**

7440-02-0	nickel	R
7439-92-1	lead	R

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

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13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|-----------------|
| · UN-Number | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · UN proper shipping name | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · Transport hazard class(es) | |
| · DOT, IMDG, IATA | |
| · Class | not regulated |
| · Label | - |
| · ADN/R Class: | not regulated |
| · Packing group | |
| · DOT, IMDG, IATA | not regulated |
| · Environmental hazards: | |
| · Marine pollutant: | No
Yes (DOT) |
| · Special precautions for user | Not applicable. |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation": | not regulated |

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

7440-50-8	copper
7440-48-4	cobalt
1314-13-2	zinc oxide
7440-02-0	nickel
7440-47-3	chromium
7439-92-1	lead

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

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· Proposition 65
· Chemicals known to cause cancer:

7440-48-4	cobalt
7440-02-0	nickel
7439-92-1	lead

· Chemicals known to cause reproductive toxicity for females:

7439-92-1	lead
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· Chemicals known to cause reproductive toxicity for males:

7439-92-1	lead
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· Chemicals known to cause developmental toxicity:

7439-92-1	lead
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· Carcinogenic categories
· EPA (Environmental Protection Agency)

7440-50-8	copper	D
1314-13-2	zinc oxide	D, I, II
7440-47-3	chromium	D
7439-92-1	lead	B2

· TLV (Threshold Limit Value established by ACGIH)

7440-48-4	cobalt	A3
7440-02-0	nickel	A5
7440-47-3	chromium	A4
7439-92-1	lead	A3

· NIOSH-Ca (National Institute for Occupational Safety and Health)

7440-02-0	nickel
12070-12-1	tungsten carbide

· National regulations:
· Additional classification according to Decree on Hazardous Materials:

Carcinogenic hazardous material group III (dangerous).

· Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation.

Exceptions can be made by the authorities in certain cases.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Environment protection department.

· Contact: Kim Dermit

· Date of preparation / last revision 04/04/2016 / -

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

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EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Acute Tox. 3: Acute toxicity – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Resp. Sens. 1: Respiratory sensitisation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 1B: Carcinogenicity – Category 1B
Carc. 2: Carcinogenicity – Category 2
Repr. 1: Reproductive toxicity – Category 1
Repr. 1A: Reproductive toxicity – Category 1A
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

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Reviewed on 03/23/2016

1 Identification

- **Product name:** CBN Wafering Blades
- **Part number:**
60-20071 - 60-20087
60-30000 - 60-30020
- **Application of the substance / the mixture** Abrasive blade
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Carc. 1B H350 May cause cancer.
Repr. 1 H360 May damage fertility or the unborn child.
STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

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Aquatic Acute 2 H401 Toxic to aquatic life.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS08 GHS09

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

cobalt

lead

nickel

tungsten carbide

· **Hazard statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause cancer.

May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Toxic to aquatic life.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

Do not breathe dust/fume/gas/mist/vapors/spray.

[In case of inadequate ventilation] wear respiratory protection.

Wear protective gloves.

Avoid release to the environment.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Specific treatment (see on this label).

If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

Wash contaminated clothing before reuse.

If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

IF ON SKIN: Wash with plenty of water.

Collect spillage.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 0

Reactivity = 1

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Product name: CBN Wafering Blades

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· HMIS-ratings (scale 0 - 4)

HEALTH	1	Health = 1
FIRE	0	Fire = 0
REACTIVITY	1	Reactivity = 1

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· Hazardous Components:

7440-50-8	copper	10-<25%
7440-48-4	cobalt ⚠ Resp. Sens. 1, H334; Carc. 2, H351; ⚠ Skin Sens. 1, H317; Aquatic Chronic 4, H413	2.5-<10%
1314-13-2	zinc oxide ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	2.5-<10%
7440-33-7	tungsten	2.5-<10%
7440-02-0	nickel ⚠ Carc. 2, H351; STOT RE 1, H372; ⚠ Skin Sens. 1, H317	2.5-<10%
7440-47-3	chromium	2.5-<10%
7440-31-5	tin	2.5-<10%
12070-12-1	tungsten carbide ⚠ Carc. 1B, H350	2.5-<10%
7439-92-1	lead ⚠ Acute Tox. 3, H301; ⚠ Carc. 2, H351; Repr. 1A, H360; STOT RE 2, H373; ⚠ Acute Tox. 4, H332	0.1-≤2.5%

· Non-hazardous Components:

7439-89-6	iron	25-50%
10043-11-5	boron nitride	0.1-≤2.5%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.

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- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Mount respiratory protective device.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Open and handle receptacle with care.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

7440-50-8 copper

PEL Long-term value: 1* 0.1** mg/m³
as Cu *dusts and mists **fume

REL Long-term value: 1* 0.1** mg/m³
as Cu *dusts and mists **fume

TLV Long-term value: 1* 0.2** mg/m³
*dusts and mists; **fume; as Cu

7440-48-4 cobalt

PEL Long-term value: 0.1* mg/m³
as Co; *for metal dust and fume

REL Long-term value: 0.05 mg/m³
as Co; metal dust & fume

TLV Long-term value: 0.02 mg/m³
BEI

1314-13-2 zinc oxide

PEL Long-term value: 15* 5** mg/m³
*total dust **respirable fraction and fume

REL Short-term value: 10** mg/m³
Long-term value: 5* 5** mg/m³
Ceiling limit value: 15* mg/m³
*dust only **fume

TLV Short-term value: 10* mg/m³
Long-term value: 2* mg/m³
*as respirable fraction

7440-33-7 tungsten

PEL and insoluble compounds, as We

REL Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

TLV Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

7440-02-0 nickel

PEL Long-term value: 1 mg/m³

REL Long-term value: 0.015 mg/m³
as Ni; See Pocket Guide App. A

TLV Long-term value: 1.5* mg/m³
elemental, *inhalable fraction

7440-47-3 chromium

PEL Long-term value: 1* 0.5** mg/m³
*metal; **inorganic compds., as Cr

REL Long-term value: 0.5* mg/m³
*metal+inorg.compds.as Cr; See Pocket Guide App. C

TLV Long-term value: 0.5 mg/m³

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7440-31-5 tin

PEL Long-term value: 2 mg/m³
metal

REL Long-term value: 2 mg/m³

TLV Long-term value: 2 mg/m³
metal

12070-12-1 tungsten carbide

REL Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

TLV BEI

7439-92-1 lead

PEL Long-term value: 0.05* mg/m³
*see 29 CFR 1910.1025

REL Long-term value: 0.05* mg/m³
*8-hr TWA, excl. lead arsenate; See PocketGuideApp.C

TLV Long-term value: 0.05* mg/m³
*and inorganic compounds, as Pb; BEI

· Ingredients with biological limit values:

7440-48-4 cobalt

BEI 15 µg/L
Medium: urine
Time: end of shift at end of workweek
Parameter: Cobalt (background)

1 µg/L
Medium: blood
Time: end of shift at end of workweek
Parameter: Cobalt (background, semi-quantitative)

7439-92-1 lead

BEI 30 µg/100 ml
Medium: blood
Time: not critical
Parameter: Lead

10 µg/100 ml
Medium: blood
Time: not critical
Parameter: Lead (women of child bearing potential)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.

· **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

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· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Solid
Color: According to product specification

· **Odor:** Odorless

· **Odor threshold:** Not determined.

· **pH-value:** Not applicable.

· **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: Undetermined.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not determined.

· **Ignition temperature:**

Decomposition temperature: Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower: Not determined.

Upper: Not determined.

· **Vapor pressure:** Not applicable.

· **Density:** Not determined.

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· Relative density	Not determined.
· Vapor density	Not applicable.
· Evaporation rate	Not applicable.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
· Solvent content:	
Organic solvents:	0.0 %
VOC content:	0.0 g/l / 0.00 lb/gl
Solids content:	100.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Keep away from heat.
Keep away from sources of ignition - No smoking.
Keep away from open flames. - No smoking.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	14201 mg/kg
Inhalative	LC50/4 h	72.4 mg/l (rat)

7440-48-4 cobalt

Oral	LD50	6170 mg/kg (rat)
------	------	------------------

1314-13-2 zinc oxide

Oral	LD50	> 5000 mg/kg (rat)
------	------	--------------------

7440-02-0 nickel

Dermal	LD50	5010 mg/kg (rat)
Inhalative	LC50/4 h	2.55 mg/l (rat)

7439-92-1 lead

Oral	LD50	100 mg/kg (ATE)
------	------	-----------------

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Inhalative	LC50/4 h	1.5 mg/l (ATE)
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- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
Abrasive eye irritant
Abrasive skin irritant
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

7440-48-4	cobalt	2B
7440-02-0	nickel	1
7440-47-3	chromium	3
12070-12-1	tungsten carbide	2A
7439-92-1	lead	2B

- **NTP (National Toxicology Program)**

7440-02-0	nickel	R
7439-92-1	lead	R

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

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13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|-----------------|
| · UN-Number | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · UN proper shipping name | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · Transport hazard class(es) | |
| · DOT, IMDG, IATA | |
| · Class | not regulated |
| · Label | - |
| · ADN/R Class: | not regulated |
| · Packing group | |
| · DOT, IMDG, IATA | not regulated |
| · Environmental hazards: | |
| · Marine pollutant: | No
Yes (DOT) |
| · Special precautions for user | Not applicable. |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation": | not regulated |

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

7440-50-8	copper
7440-48-4	cobalt
1314-13-2	zinc oxide
7440-02-0	nickel
7440-47-3	chromium
7439-92-1	lead

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

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· Proposition 65
· Chemicals known to cause cancer:

7440-48-4	cobalt
7440-02-0	nickel
7439-92-1	lead

· Chemicals known to cause reproductive toxicity for females:

7439-92-1	lead
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· Chemicals known to cause reproductive toxicity for males:

7439-92-1	lead
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· Chemicals known to cause developmental toxicity:

7439-92-1	lead
-----------	------

· Carcinogenic categories
· EPA (Environmental Protection Agency)

7440-50-8	copper	D
1314-13-2	zinc oxide	D, I, II
7440-47-3	chromium	D
10043-11-5	boron nitride	I (oral)
7439-92-1	lead	B2

· TLV (Threshold Limit Value established by ACGIH)

7440-48-4	cobalt	A3
7440-02-0	nickel	A5
7440-47-3	chromium	A4
7439-92-1	lead	A3

· NIOSH-Ca (National Institute for Occupational Safety and Health)

7440-02-0	nickel
12070-12-1	tungsten carbide

· National regulations:

· Additional classification according to Decree on Hazardous Materials:
Carcinogenic hazardous material group III (dangerous).

· Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation.
Exceptions can be made by the authorities in certain cases.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Environment protection department.

· Contact: Kim Dermit

· Date of preparation / last revision 03/23/2016 / -

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

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IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 BEI: Biological Exposure Limit
 Acute Tox. 3: Acute toxicity, Hazard Category 3
 Acute Tox. 4: Acute toxicity, Hazard Category 4
 Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1
 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
 Carc. 1B: Carcinogenicity, Hazard Category 1B
 Carc. 2: Carcinogenicity, Hazard Category 2
 Repr. 1: Reproductive toxicity, Hazard Category 1
 Repr. 1A: Reproductive toxicity, Hazard Category 1A
 STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1
 STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2
 Aquatic Acute 1: Hazardous to the aquatic environment - AcuteHazard, Category 1
 Aquatic Acute 2: Hazardous to the aquatic environment - AcuteHazard, Category 2
 Aquatic Chronic 1: Hazardous to the aquatic environment - Chronic Hazard, Category 1
 Aquatic Chronic 2: Hazardous to the aquatic environment - Chronic Hazard, Category 2
 Aquatic Chronic 4: Hazardous to the aquatic environment - Chronic Hazard, Category 4

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