

Safety Data Sheet
acc. to OSHA HCS

Printing date 03/31/2016

Reviewed on 03/31/2016

1 Identification

- **Product name:** Cutting Fluid - Low Speed
- **Part number:** 60-20110, -20115
- **Application of the substance / the mixture** Lubricant
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
2376 East Pacifica Place
USA-RANCHO DOMINGUEZ, CA 90220
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard statements**
May cause drowsiness or dizziness.
- **Precautionary statements**
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER/doctor if you feel unwell.

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Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**

HEALTH	0	Health = 0
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Hazardous Components:**

57-55-6	propylene glycol	! Acute Tox. 4, H302	50-100%
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· **Non-hazardous Components:**

7632-00-0	sodium nitrite	<0.1%
	Ox. Sol. 3, H272; Acute Tox. 3, H301; Aquatic Acute 1, H400	
7732-18-5	water, distilled, conductivity or of similar purity	10-<25%

4 First-aid measures

· **Description of first aid measures**

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:** Generally the product does not irritate the skin.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed**

Headache

Dizziness

Disorientation

Unconsciousness

Nausea

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

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5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Do not allow to enter sewers/ surface or ground water.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

57-55-6 propylene glycol

WEEL Long-term value: 10 mg/m³

- **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:** Not required.
- **Material of gloves**
Nitrile rubber, NBR
Butyl rubber, BR
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Goggles recommended during refilling.

9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Liquid
Color:	Red
- **Odor:** Odorless
- **Odor threshold:** Not determined.
- **pH-value at 20 °C (68 °F):** 7
- **Change in condition**

Melting point/Melting range:	-1 °C (30 °F)
Boiling point/Boiling range:	100 °C (212 °F)
- **Flash point:** 93 °C (199 °F)
- **Flammability (solid, gaseous):** Not applicable.
- **Ignition temperature:**
- **Decomposition temperature:** Not determined.
- **Auto igniting:** Product is not selfigniting.
- **Danger of explosion:** Product does not present an explosion hazard.
- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.
- **Vapor pressure at 20 °C (68 °F):** 23 hPa (17 mm Hg)
- **Density at 20 °C (68 °F):** 1.0301 g/cm³ (8.596 lbs/gal)
- **Relative density** Not determined.
- **Vapor density** Not determined.
- **Specific gravity:** 1.03
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with**

Water:	Not miscible or difficult to mix.
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- **Partition coefficient (n-octanol/water):** Not determined.

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| · Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 81.7 % |
| Water: | 18.2 % |
| VOC content: | 81.7 % |
| | 842.0 g/l / 7.03 lb/gl |
| · Solids content: | |
| | 0.1 % |
| · Other information | |
| | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Keep away from alkaline solutions.
Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** Amines
- **Hazardous decomposition products:**
Aldehyde
Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	2447 mg/kg (rat)
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- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|-----------------|
| · UN-Number | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · UN proper shipping name | |
| · DOT, ADN, IMDG, IATA | not regulated |
| · Transport hazard class(es) | |
| · DOT, ADN, IMDG, IATA | |
| · Class | not regulated |
| · Packing group | |
| · DOT, IMDG, IATA | not regulated |
| · Environmental hazards: | |
| · Marine pollutant: | No |
| · Special precautions for user | Not applicable. |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |

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· **UN "Model Regulation":** not regulated

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

7632-00-0 | sodium nitrite

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.

· **Contact:** Kim Dermitt

· **Date of preparation / last revision** 03/31/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

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*NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit**BEI: Biological Exposure Limit**Acute Tox. 4: Acute toxicity – Category 4**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*

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